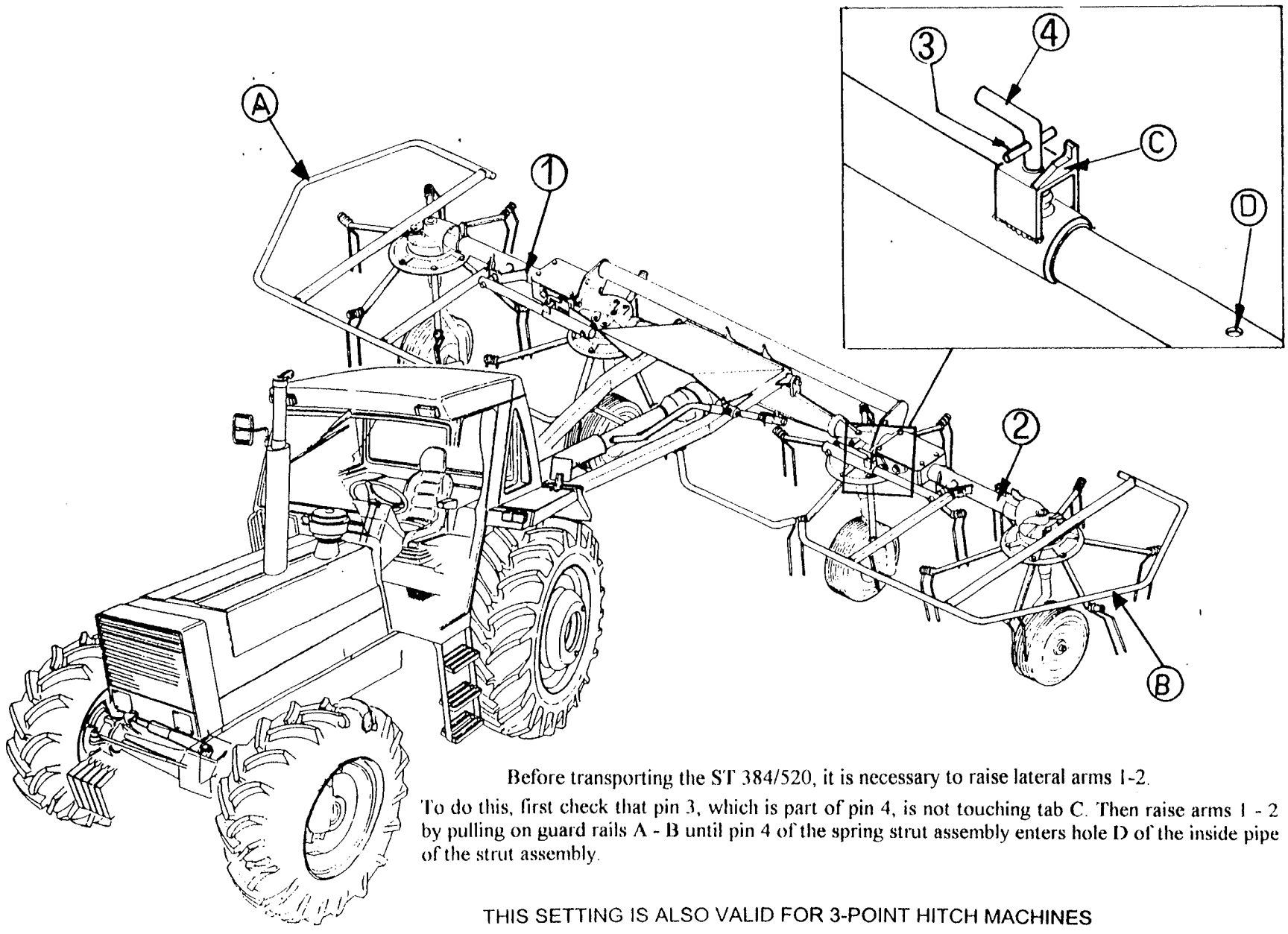


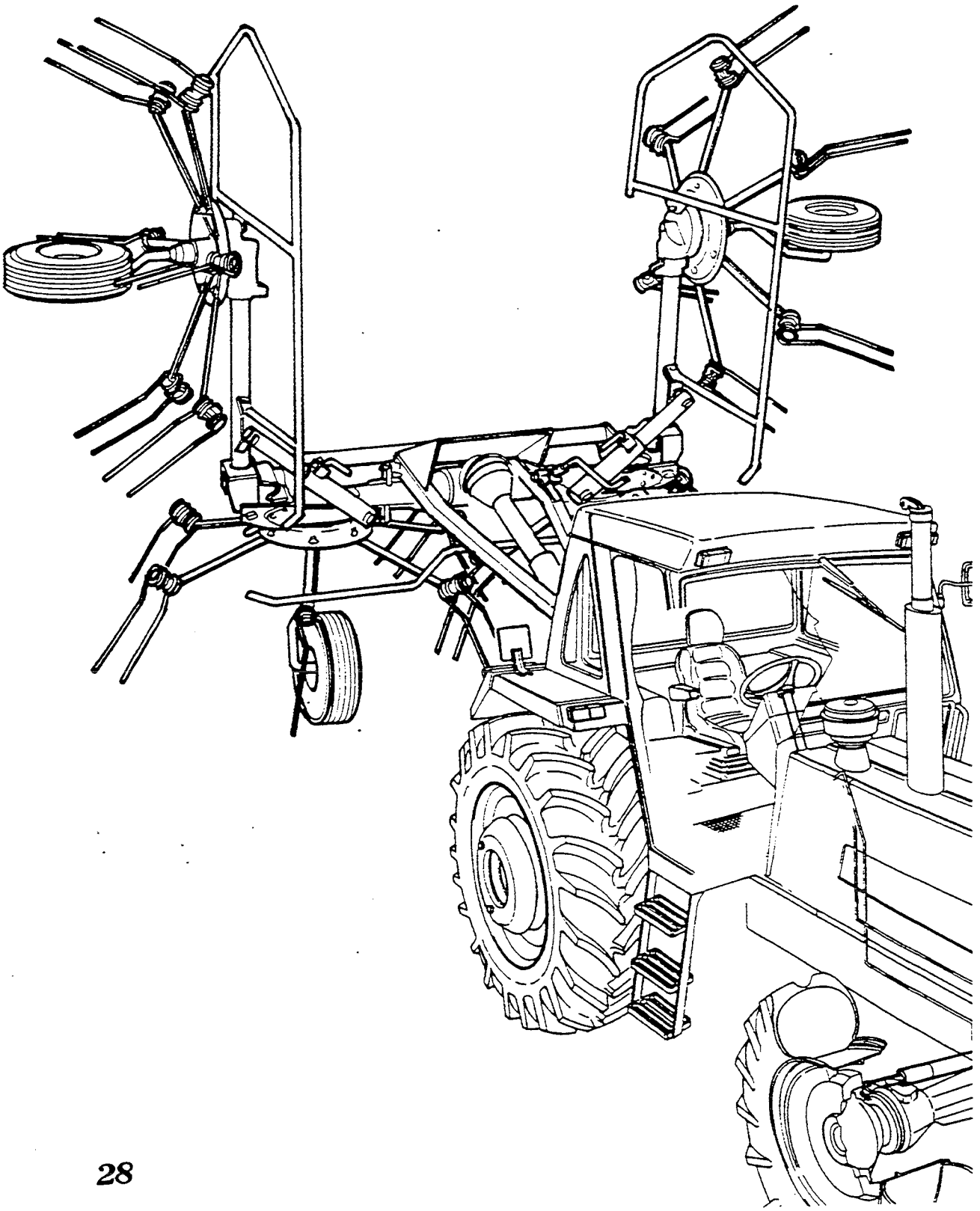
Before transporting the ST 384/520, it is necessary to raise lateral arms 1-2.

To do this, first check that pin 3, which is part of pin 4, is not touching tab C. Then raise arms 1 - 2 by pulling on guard rails A - B until pin 4 of the spring strut assembly enters hole D of the inside pipe of the strut assembly.

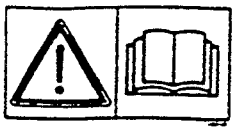
THIS SETTING IS ALSO VALID FOR 3-POINT HITCH MACHINES

The machine ready for transport should appear as shown in the illustration.

THE 3-POINT HITCH MACHINES ALSO SHOW THIS CONFIGURATION.



TRANSPORT BY ROAD

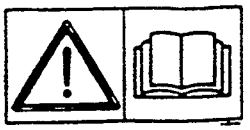


After the machine has been attached to the tractor as previously described and before transporting it to or from fields or any other workplace, the following instructions should be heeded:

ATTENTION!!!

Before setting off with the machine attached to the tractor, check the local road transport regulations.
During transport keep the machine fully raised with the power takeoff disengaged and the lifting unit immobilised.
Check that all guards, safety protection and locking split pins are in place, functioning and correctly fitted.
Ensure that nobody leans against, or climbs on to, the machine during transport. The MACHINE is an agricultural machine NOT designed for transporting persons or goods.
Consult the tractor maintenance-and-use manual where necessary.
Maintain constant control over the vehicle and ensure that you know how to stop the tractor quickly and switch off the engine.

When on a public road, observe all highway code regulations.
Drive near the edge of the road and try not to obstruct traffic.
Do not park the tractor and/or the machine where it might obstruct, or be a danger to, any public right of way.
Avoid going onto a public road if the tractor or machine is very dirty - you could leave a trail of soil, grass and other matter which could dirty the road and obstruct normal traffic.



GENERAL INSTRUCTIONS FOR FIELD USE

Before starting work, familiarise yourself with the following general instructions:

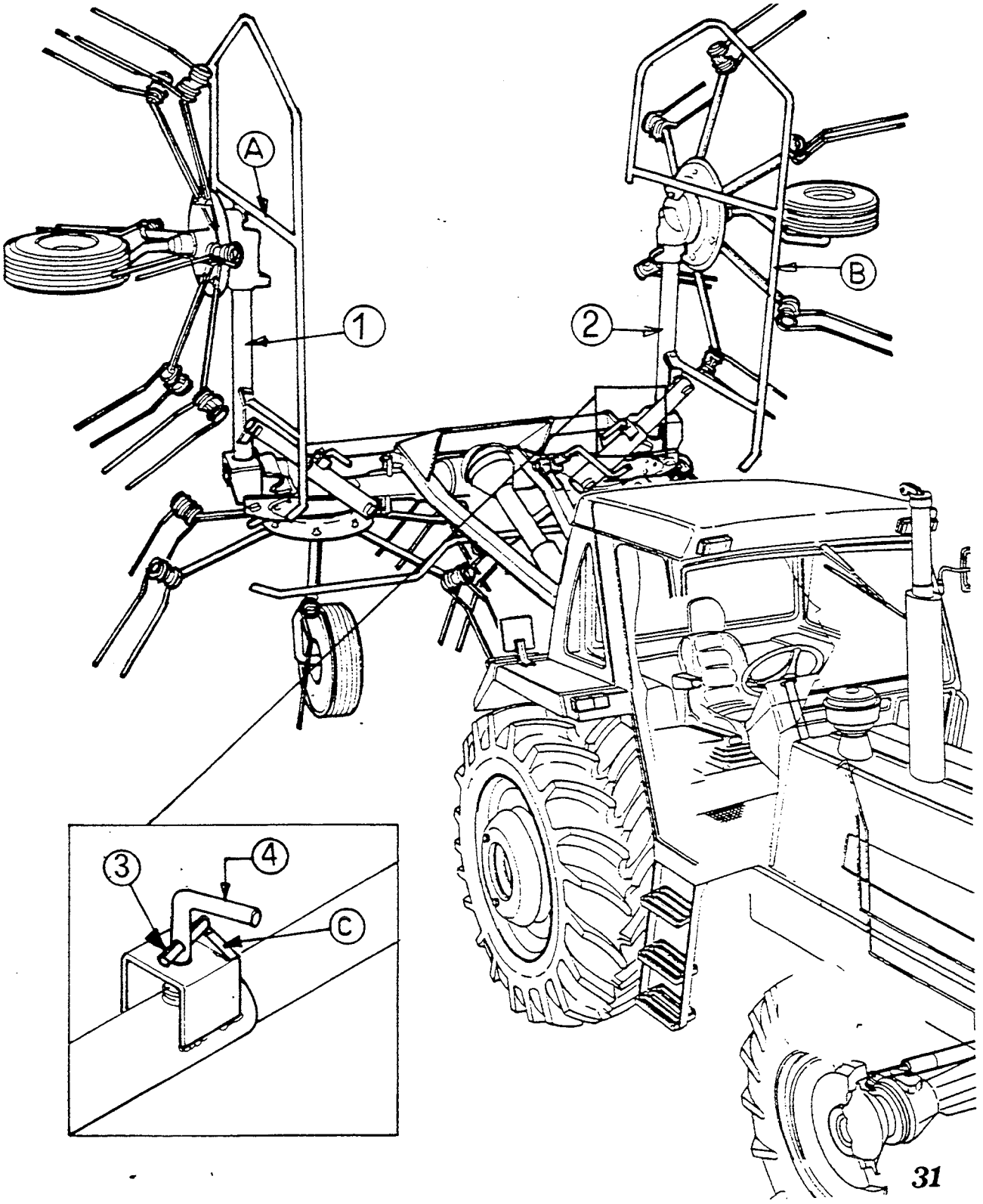
CAUTION

Before using the machine ensure that all safety precautions are taken.
Check that all safety protection and guards are in place and working.
Inspect the work site in order to familiarise yourself with the terrain.
Do not start the tractor before being properly seated in the driving position.
Do not start the machine if it is damaged (or even if you only suspect it is damaged) and inform your nearest dealer of the problem and ask for assistance.
Do not allow yourself to become distracted when working - give your full attention to the job in hand.
Maintain constant control over the tractor and ensure that you know how to stop quickly and switch off the engine.

Caution when working on inclines. It is better to work from the bottom to the top of an incline (or from the top to the bottom), rather than across an incline where there is a risk of overturning. Check and heed the instructions supplied by the tractor manufacturer, especially those concerning the maximum incline on which it is possible to work.
It is advisable to reduce speed when working and manoeuvring on inclines and only to change speed and direction gradually.
Do not make sudden stops or starts.
Do not work on wet or slippery grass or terrain, or anywhere where grip is poor. If this is unavoidable, work at a slow speed so as to ensure operator safety.
Always switch off the tractor engine, apply the parking brake and remove the ignition key whenever you have to attend to the machine to make adjustments or to remove grass and other objects which might be entangled in the machine.
Before leaving the tractor, disengage the power takeoff, lower the machine until its wheels are on the ground and put the hydraulic directional control lever into the locked position.
Never go near the rotors until they have completely stopped moving.
Never attempt to make adjustments to the machine while it is running. Always stop the machine before carrying out any such work. Do not oil the machine when it is running or is connected to the power takeoff.
Do not use the control levers as handholds since they can move and do not give a secure grip. Furthermore, any involuntary movement of a control lever can cause unintentional movement of the tractor or machine.

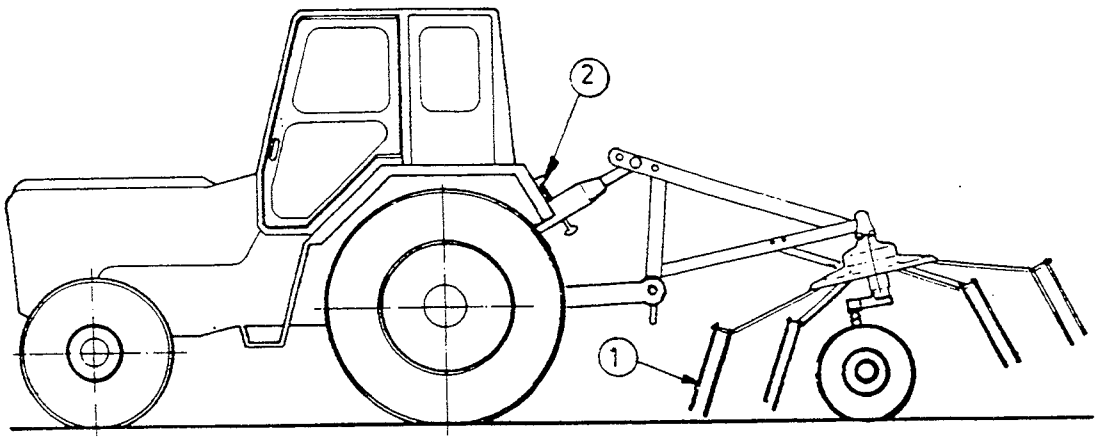
1) For the ST 384/520, lateral arms 1 - 2 should be lowered beforehand.
To do this, rotate pin 4 so that pin 3 on it slides over tab C, causing pin 4 to exit from the hole in the inside pipe of the strut assembly.
Now lower lateral arms 1 - 2 by pulling on guard rails A - B.

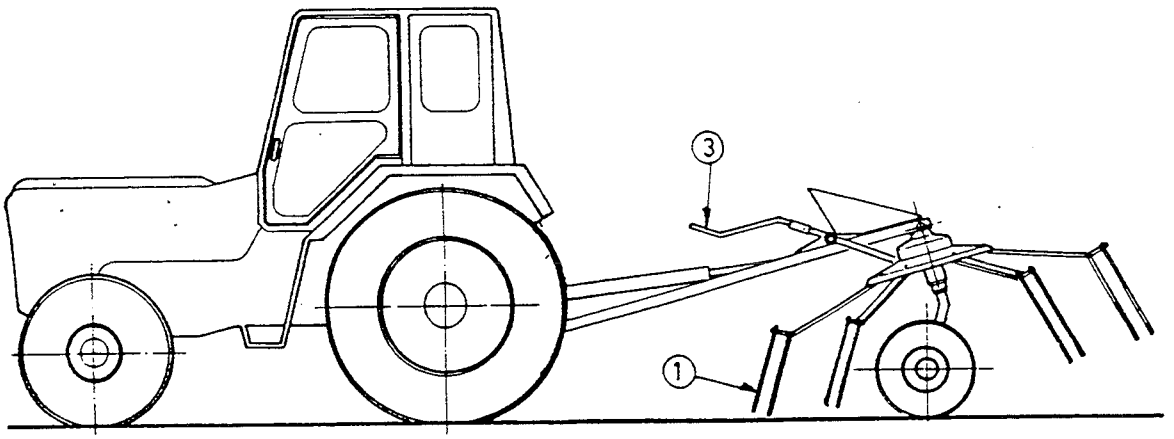
THIS SETTING IS ALSO VALID FOR 3-POINT HITCH MACHINES.



2) NOTE APPLYING TO ALL MODELS

The machine is operating properly when tines 1 at the front of the machine brush the ground. To do this, adjust top link 2 on the 3-point hitch for carry-type machines, or turn crank 3 for pull-type machines.





TEMPORARY PARKING

1) Choose a flat,hard open space away from frequented areas if possible.

2) Lower the machine until its wheels touch the ground.(3rd point hitch machine)

3)Put the hydraulic directional control lever on the tractor into the locked position.(3rd point hitch machine)

4) Switch off the engine,leaving the tractor in gear.

5) Apply the parking brake.

6) Remove the ignition key.

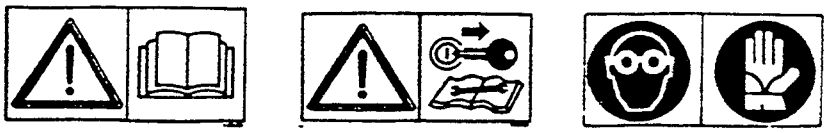
7) Put the parking stand in the parking position (ST 384/520 only).

8) Adjust the top link (3rd point hitch machines) or turn the angle adjustment crank (pull-type machines) so that the weight of the machine is on the parking stand,thus avoiding the risk of having the machine tip over backwards.

9) Disconnect the cardan shaft at the tractor end.

10) Unhitch the top link and the lifting arms (3rd point hitch machines) or the tractor-drawbar coupling pin (pull type machines).

MAINTENANCE DIRECTIONS



DANGER !!!

All cleaning, lubrication and maintenance operations must be carried out with the machine disconnected from the tractor. In an emergency with the machine still connected to the tractor, switch off the engine, apply the parking brake, disengage the power takeoff and remove the ignition key from the instrument panel.

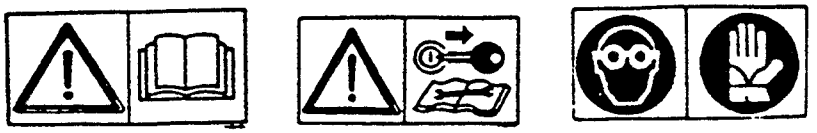
Regular, correct maintenance and proper operation are the basic prerequisites for the long-term efficiency and safe operation of the machine.

Pay special attention to all instructions given on signs located on the machine.

All maintenance should be carried out in an area having the proper equipment readily available and in good condition. This area must always be kept clean and dry and must have enough surrounding space to facilitate operations.
Any work must be carried out by trained personnel. Contact the dealer nearest to you.
Respect the warnings and procedures for maintenance and technical assistance given in this manual.

Do not use petrol, solvents or other flammable liquids as detergents.
Use commercial non-flammable and non-toxic solvents, authorised by competent bodies.
Do not use compressed air or water at high pressure to clean the machine. If this is unavoidable, then wear goggles with side protection and limit the pressure as much as possible.
When the work is finished, and with the machine disconnected from the tractor, inspect and check the machine completely.

GENERAL INSTRUCTIONS FOR REPAIR WORK



DANGER !!!

Any repair work must be carried out with the machine at rest and disconnected from the tractor.
Do not carry out welding without authorisation and instructions from the manufacturers.
Disconnect the machine from the tractor before any welding work in order not to damage the battery. Always use a protective mask, goggles and gloves when welding, sanding or grinding or when using a hammer or drill.
Always work on the machine out of doors. If you have to operate the machine when connected to the tractor in an enclosed area (for example when testing after repair and/or maintenance), ensure that there is sufficient ventilation so as to prevent noxious exhaust gases accumulating.

In order to acquire the necessary control and to operate in safety, practise various manoeuvres by simulating those required in the workplace with the help of an experienced person.

If you activate the machine while it is raised from the ground, make sure there is nobody standing nearby or in a dangerous position.

LAYING UP FOR EXTENDED PERIODS

At the end of the season, or when an extended period of inactivity is envisaged, it is advisable to:

Clean the machine following instructions and allow it to dry.

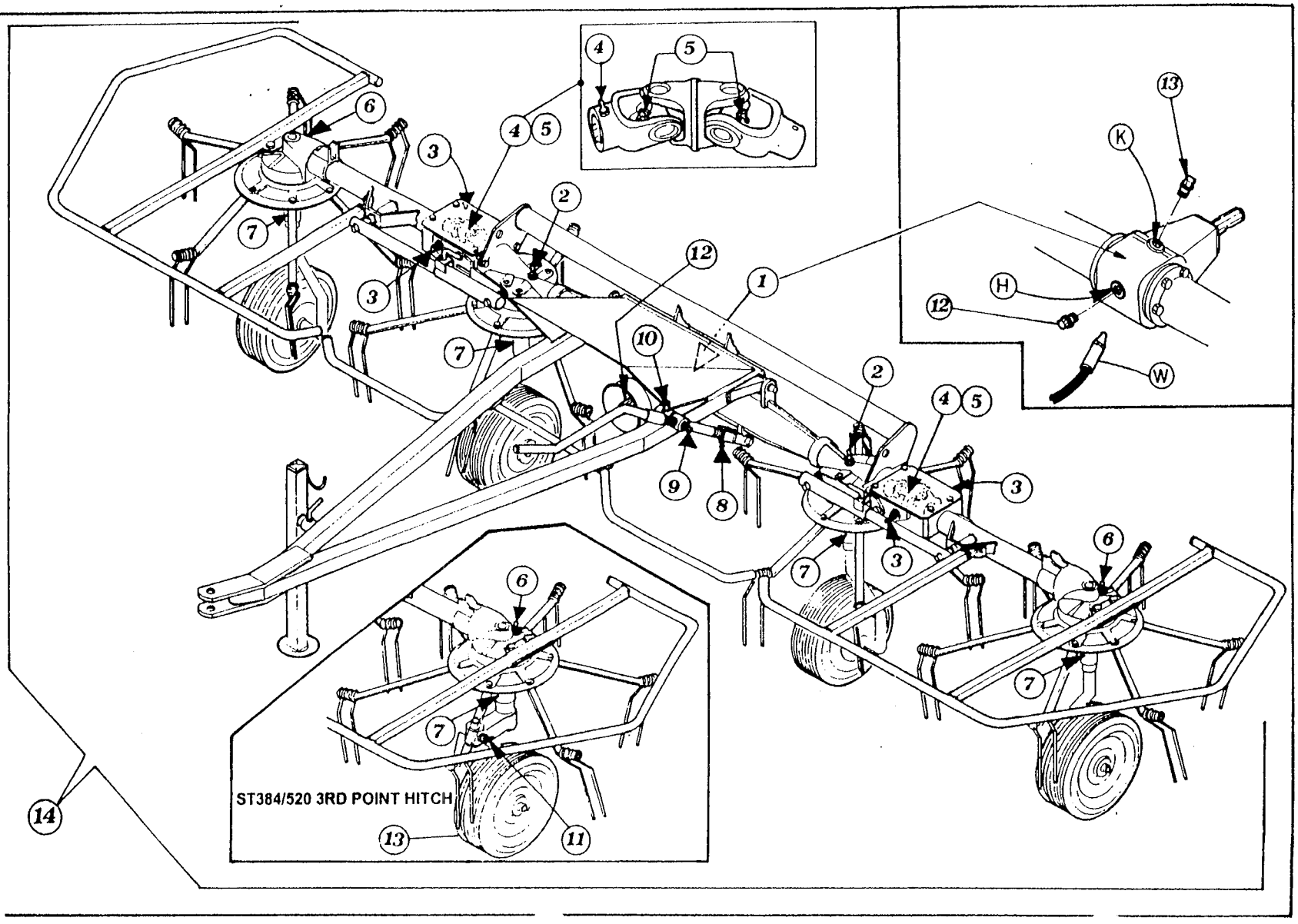
Check it carefully and replace any damaged or worn parts.

Thoroughly tighten all screws and bolts.

Grease the machine thoroughly and then cover it completely and lay it up in a dry place.

It is to the user's advantage to carry out these operations carefully. In this way, he will have a machine in perfect condition when work is restarted.

On recommencing work, repeat all the proper checks so as to be certain of working in conditions of maximum safety.


ST384/520 3RD POINT HITCH

MAINTENANCE POINTS

ITEM	QTY	DESCRIPTION	OPERATION	EVERY __ HOURS	NOTES
1	1	CENTRAL HOUSING	lubricate	100	see note A
2	2	CENTRAL ROTORS	" "	50	ST 384/520
3	4	SWIVEL HINGE PINS	" "	50	ST 384/520
4	2	KEYED COUPLING FORK	" "	8	ST 384/520
5	4	UNIVERSAL JOINT	" "	8	ST 384/520
6	2	LATERAL ROTORS	" "	50	—
7	4/2	ROTOR HUBS	" "	30	—
8	1	ADJUSTMENT FORK	" "	30	ST 384/520 pull type
9	1	STRUT PIN	" "	30	pull-type machines
10	1	STRUT BUSHING	" "	30	ST 384/520 pull type
11	4	WHEEL SUPPORT HUBS	" "	30	3-point hitch machines
12	1	P.T.O.	clean/lubricate	see note B	with brushes, etc.
13	4	WHEELS	check pressure	see note C	inflate to 45 psi
14	—	General checking of bolts,security pins and split pins to be carried out initially after the first 8 hours of use.Subseqsequently every 50 hours and whenever the machine is laid up for extended periods.			

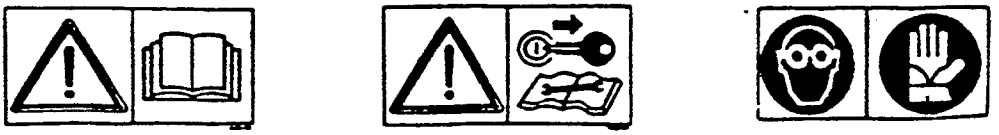
NOTE A:
COMPLETE LUBRICATION OF THE CENTRAL HOUSING 1

a) The complete lubrication of housing 1 is done the first time at the Sitrex plant, after which it must be topped up periodically, as according to the lubrication points table. A complete change or fill is necessary only for the replacement and/or repairing of the entire housing or internal parts. In this case, it is necessary to: remove caps 12 - 13 and inject the grease, using grease pump W, into hole H until the grease comes out of hole K. Then screw caps 12 - 13 back into place on housing 1.

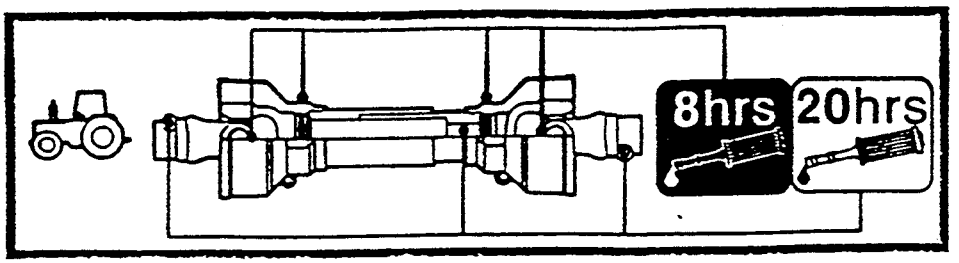
b) Periodic checking and topping up of housing 1

Every 100 hours of working time, check and top up central housing 1.
It is a good practice, however, to check the condition and quantity of grease after all long periods of inactivity, especially when starting to work again after the winter break
To top up the grease in central housing 1, it is necessary to: remove cap 13 and inject the proper amount of grease into hole K using grease pump W. Then screw cap 13 back into place on housing 1.

CARDAN SHAFT MAINTENANCE



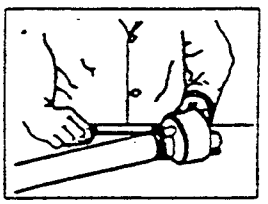
More detailed information may be found in the Cardan shaft manual which, together with this manual, forms an essential part of the accident-prevention documentation. It is your responsibility to read and comply with this documentation. If information given in this manual conflicts with that given in the Cardan shaft manual, you should follow the instructions given by the Cardan shaft manufacturer.



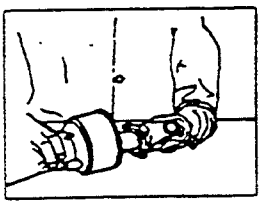
MAINTENANCE OF SLIDING PARTS

DISMANTLING

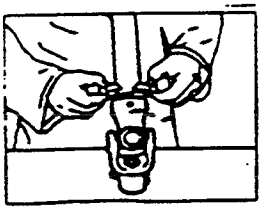
1) Turn the two eccentric pins on the ferrule until the protective cone comes free.



2) Withdraw the shaft protective guard.

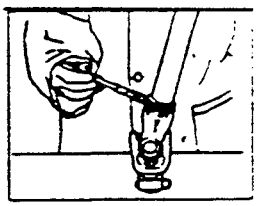


3) Check the condition of the ferrule and all protective parts.

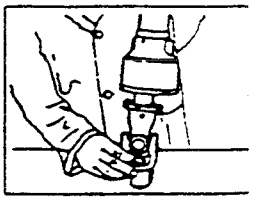


ASSEMBLY

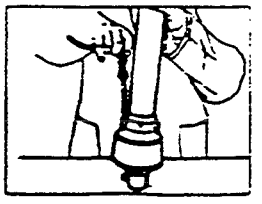
4) Lubricate supporting ferrule seating.



5) Refit the supporting ferrule.



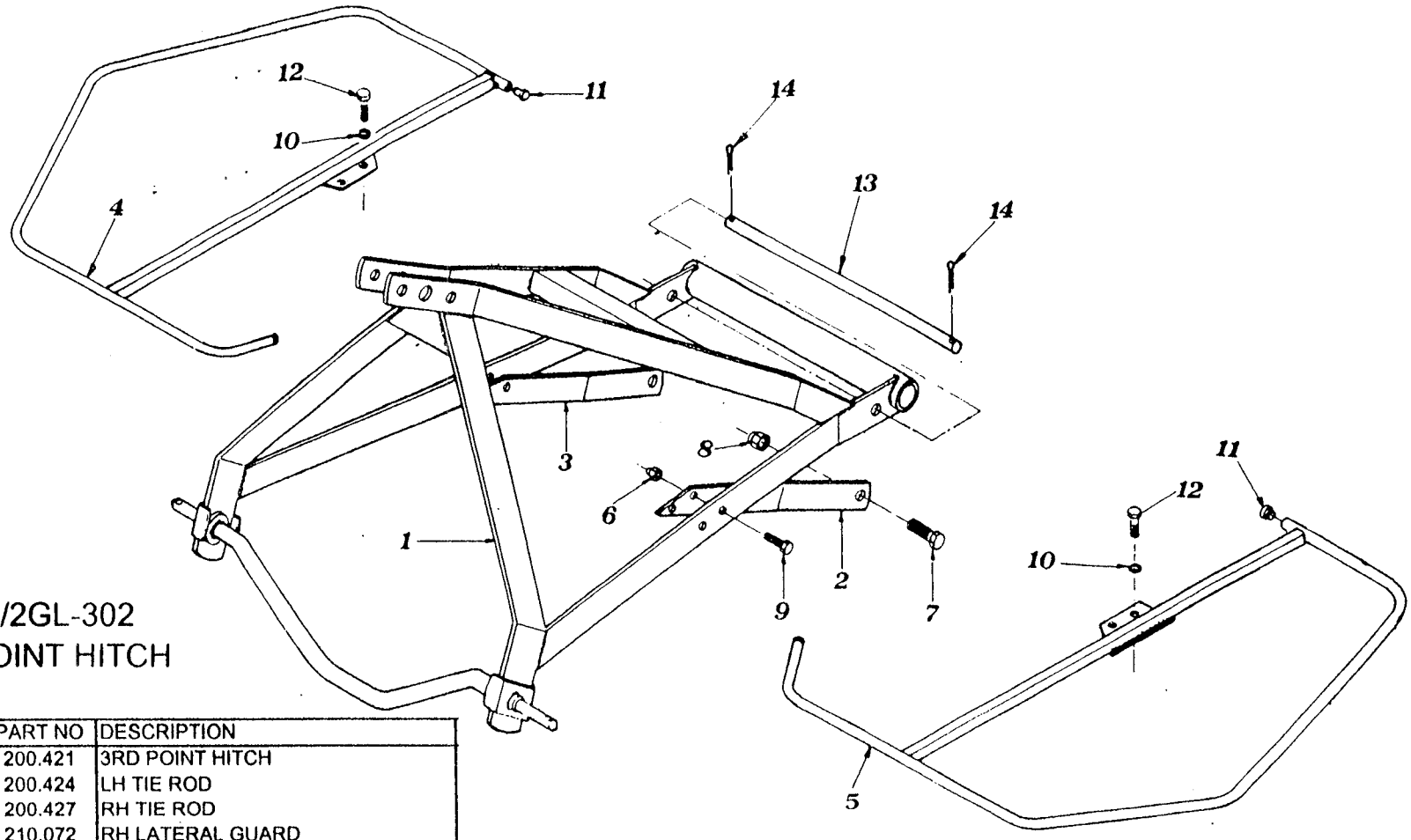
6) Reattach the protective guard to the cardan shaft by turning the eccentric pins on the supporting ferrule.



SPARE PARTS LIST

FOR CORRECT SPARE PARTS ORDER IT IS NECESSARY TO SPECIFY: TABLE NOMBER,REFERENCE,PART NOMBER,DESCRIPTION AND QUANTITY OF PARTS REQUIRED.

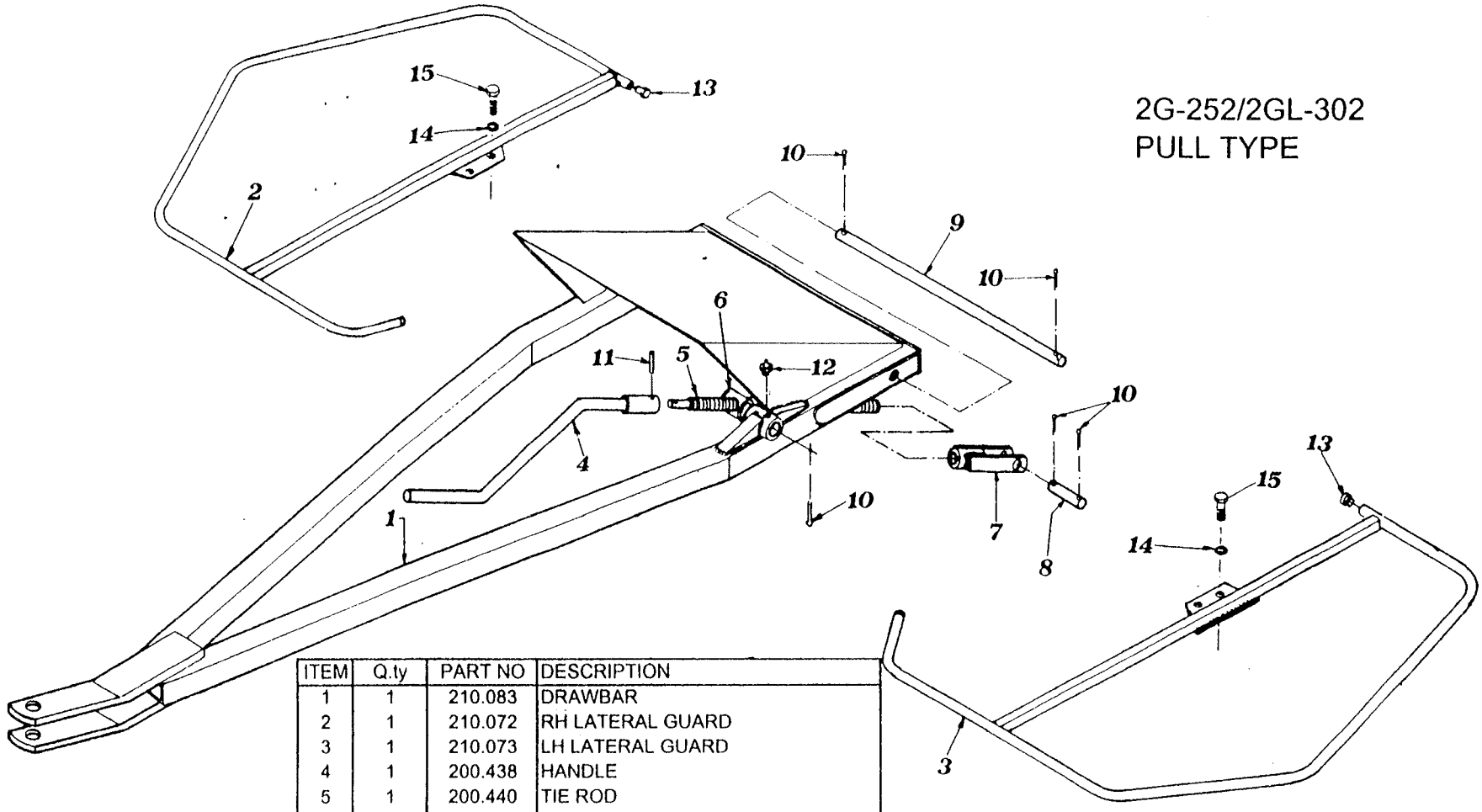
ITEMS DESCRIBED AS R.H. AND L.H. ARE MEANT FACING REAR OF MACHINE.



2G-252/2GL-302
3RD POINT HITCH

ITEM	Q.ty	PART NO	DESCRIPTION
1	1	200.421	3RD POINT HITCH
2	1	200.424	LH TIE ROD
3	1	200.427	RH TIE ROD
4	1	210.072	RH LATERAL GUARD
5	1	210.073	LH LATERAL GUARD
6	4	600.077	NUT
7	2	600.578	SCREW
8	2	600.240	NUT
9	4	600.443	SCREW
10	4	600.634	WASHER
11	4	600.854	PLUG
12	2	600.441	SCREW
13	1	200.430	PIN
14	2	600.112	SPLIT PIN

TABLE NO.920.009/a



2G-252/2GL-302
PULL TYPE

ITEM	Q.ty	PART NO	DESCRIPTION
1	1	210.083	DRAWBAR
2	1	210.072	RH LATERAL GUARD
3	1	210.073	LH LATERAL GUARD
4	1	200.438	HANDLE
5	1	200.440	TIE ROD
6	1	200.439	PIN
7	1	200.441	FORK
8	1	200.442	PIN
9	1	210.082	PIN
10	6	600.112	SPLIT PIN
11	1	600.580	PIN
12	1	600.124	GREASE NIPPLE
13	4	600.854	PLUG
14	4	600.634	WASHER
15	4	600.441	SCREW

TABLE NO.920.010

ST/384-520
3RD POINT HITCH

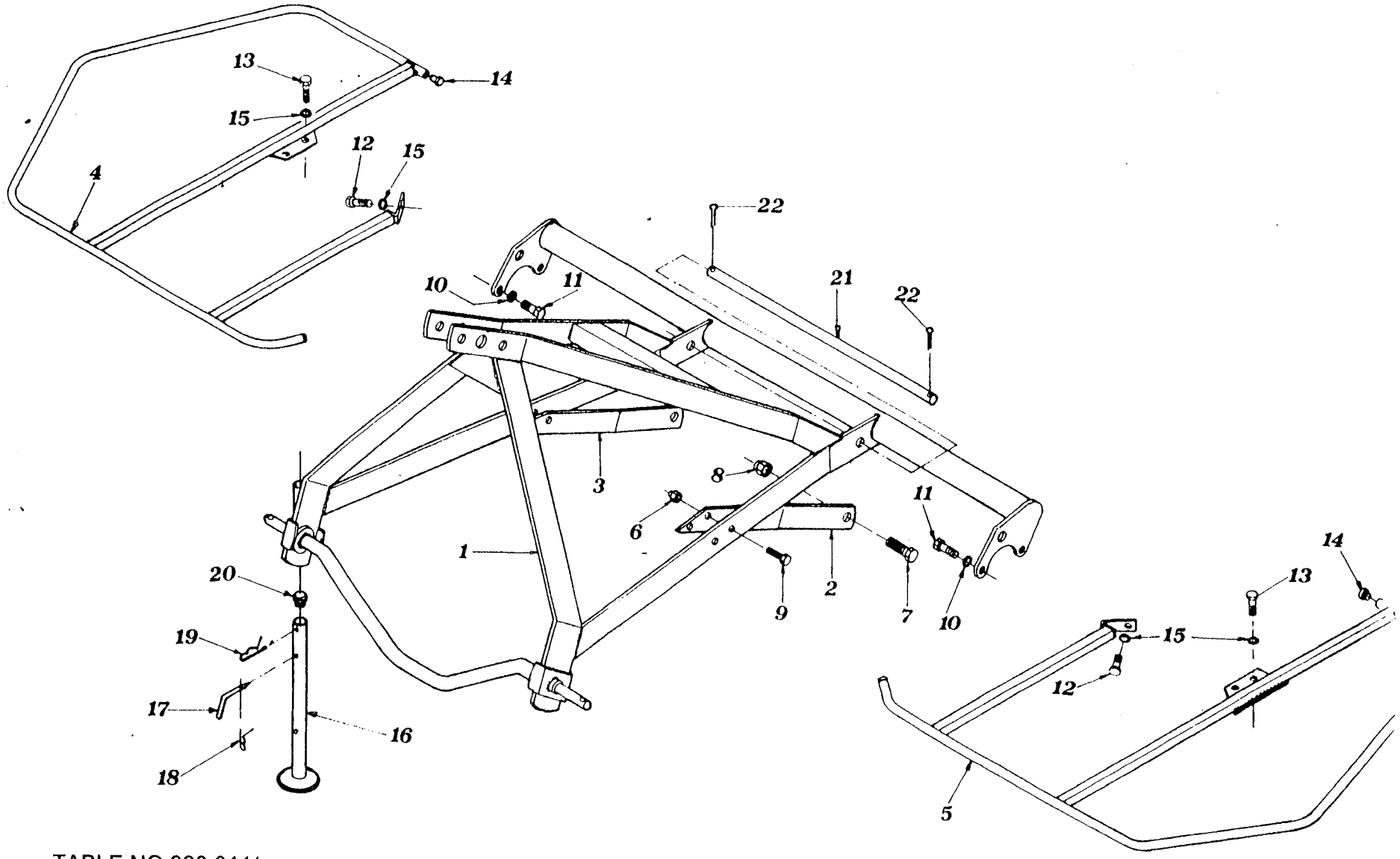


TABLE NO.920.011/a

TABLE NO. 920.011/a					
ST 384/ST 520 - 3RD POINT HITCH					
ITEM	ST384 Q.ty	ST520 Q.ty	PART NO	DESCRIPTION	NOTE
1	1	-	200.422	3RD POINT HITCH	ST/384
1	-	1	200.423	3RD POINT HITCH	ST/520
2	1	-	200.425	LH TIE ROD	ST/384
2	-	1	200.426	LH TIE ROD	ST/520
3	1	-	200.428	RH TIE ROD	ST/384
3	-	1	200.429	RH TIE ROD	ST/520
4	1	-	210.080	RH LATERAL GUARD	ST/384
4	-	1	210.076	RH LATERAL GUARD	ST/520
5	1	-	210.081	LH LATERAL GUARD	ST/384
5	-	1	210.077	LH LATERAL GUARD	ST/520
6	4	4	600.077	NUT	
7	2	2	600.578	SCREW	
8	2	2	600.240	NUT	
9	4	4	600.443	SCREW	
10	4	4	600.633	WASHER	
11	4	4	600.442	SCREW	
12	2	2	600.770	SCREW	
13	4	4	600.441	SCREW	
14	4	4	600.854	PLUG	
15	6	6	600.634	WASHER	
16	1	-	210.026	STAND	ST/384
16	-	1	210.064	STAND	ST/520
17	1	1	200.328	PIN	
18	1	1	600.019	PIN	
19	1	1	600.020	PIN	
20	1	1	200.309	PLUG	
21	1	-	200.430	PIN	ST/384
21	-	1	200.431	PIN	ST/520
22	2	2	600.112	SPLIT PIN	

ST/384-520
PULL TYPE

TABLE NO.920.007

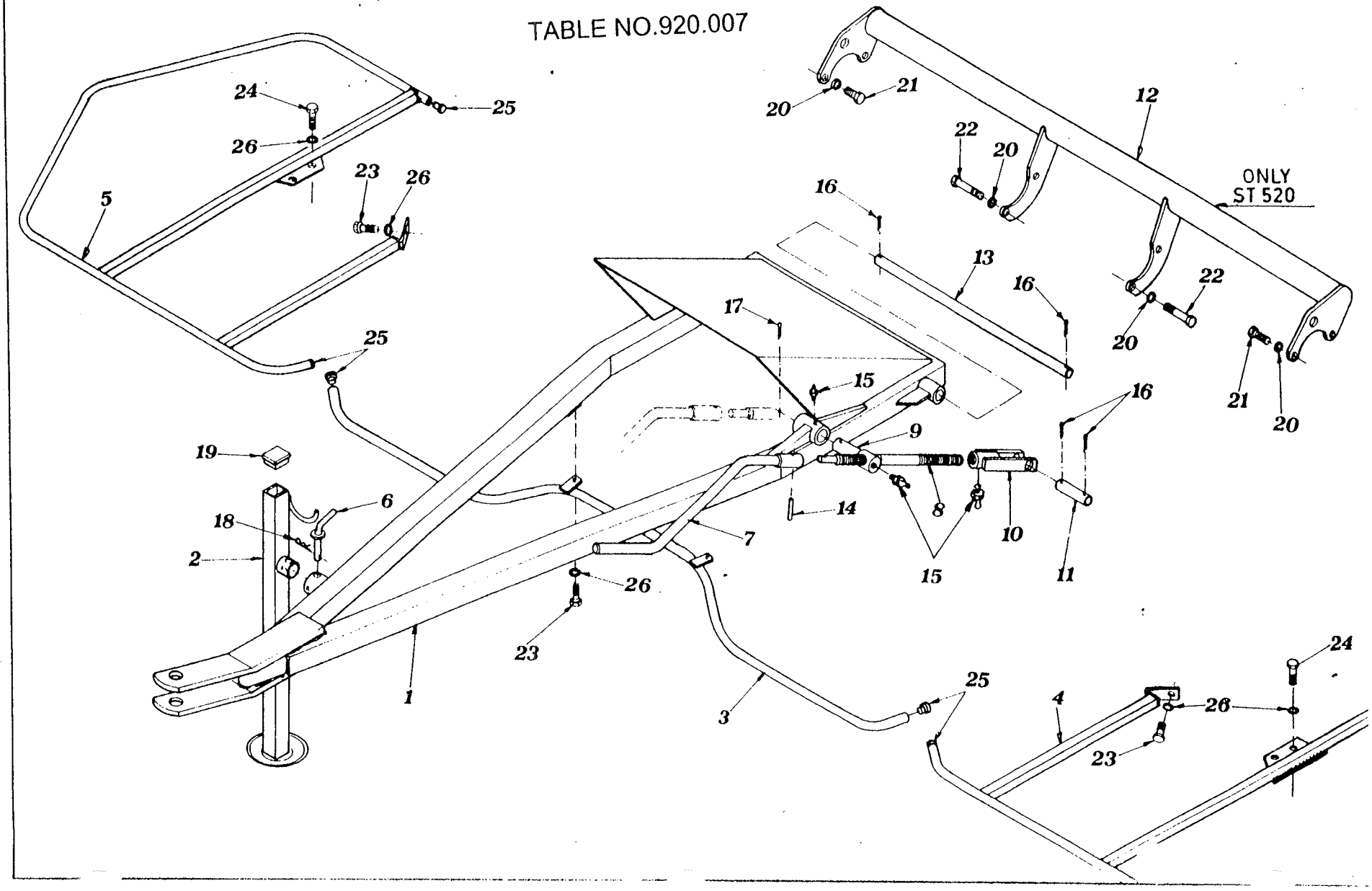


TABLE NO. 920.007					
ST 384/ST 520 PULL TYPE					
ITEM	ST384 Q.ty	ST520 Q.ty	PART NO	DESCRIPTION	NOTE
1	1	-	210.248	DRAWBAR	ST/384
1	-	1	200.436/c	DRAWBAR	ST/520
2	1	1	200.946	STAND	
3	1	-	200.960	CENTER GUARD	ST/384
3	-	1	200.958	CENTER GUARD	ST/520
4	1	-	210.081	LH LATERAL GUARD	ST/384
4	-	1	210.077	LH LATERAL GUARD	ST/520
5	1	-	210.080	RH LATERAL GUARD	ST/384
5	-	1	210.076	RH LATERAL GUARD	ST/520
6	1	1	200.959	PIN	
7	1	1	200.438	HANDLE	
8	1	1	200.766	TIEROD	
9	1	1	200.768	PIN	
10	1	1	200.769	FORK	
11	1	1	200.442	PIN	
12	-	1	210.304	REINFORCEMENT	ST520
13	1	-	210.319	PIN	ST/384
13	-	1	200.445	PIN	ST/520
14	1	1	600.580	SPRING PIN	
15	3	3	600.124	GREASE NIPPLE	
16	4	4	600.112	SPLIT PIN	
17	1	1	600.548	SPLIT PIN	
18	1	1	600.019	PIN	
19	1	1	600.817	PLUG	
20	-	8	600.633	WASHER	ST/520
21	-	4	600.442	SCREW	ST/520
22	-	4	600.153	SCREW	ST/520
23	4	4	600.770	SCREW	
24	4	4	600.441	SCREW	
25	6	6	600.854	PLUG	
26	8	8	600.634	WASHER	

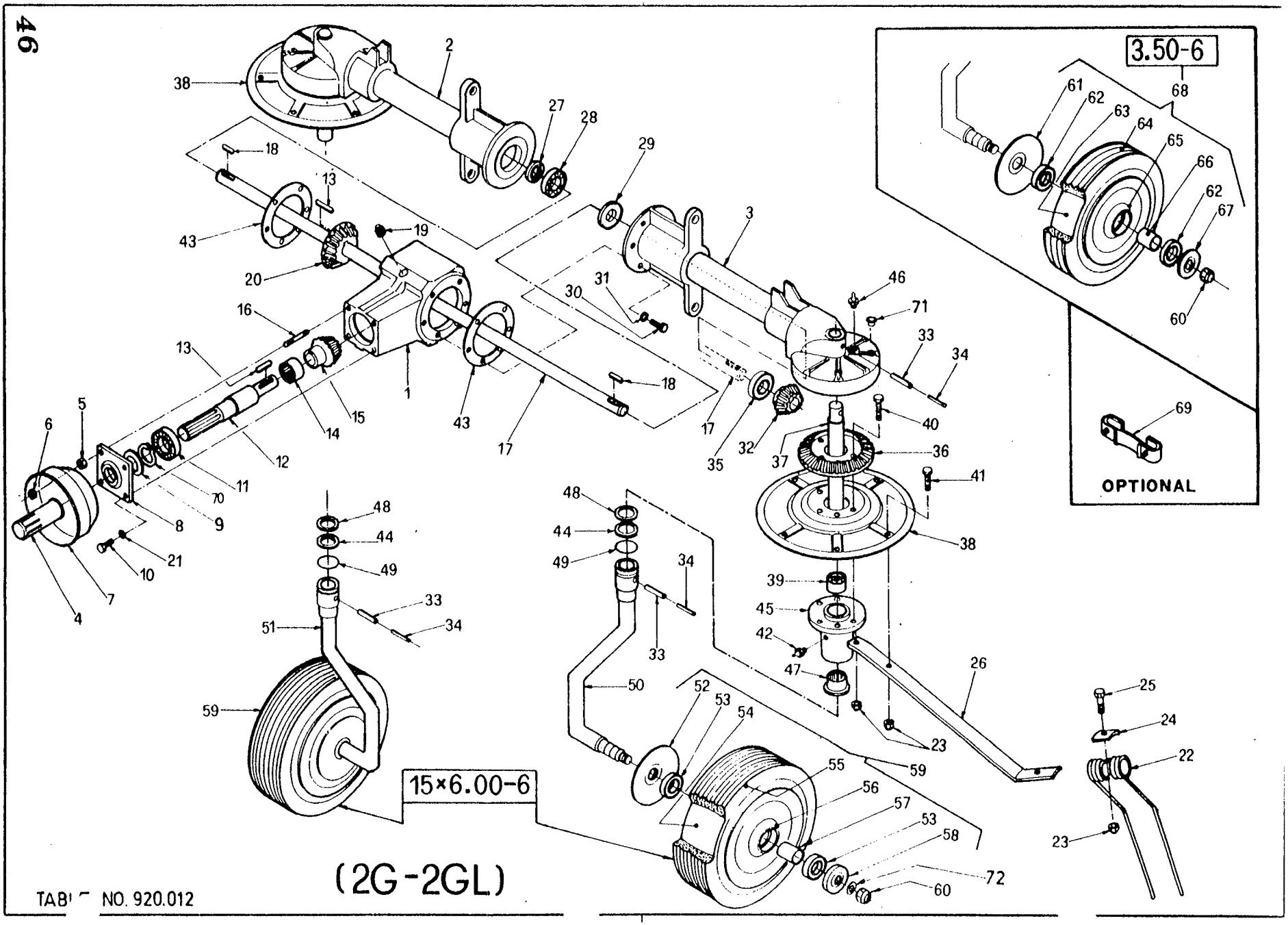
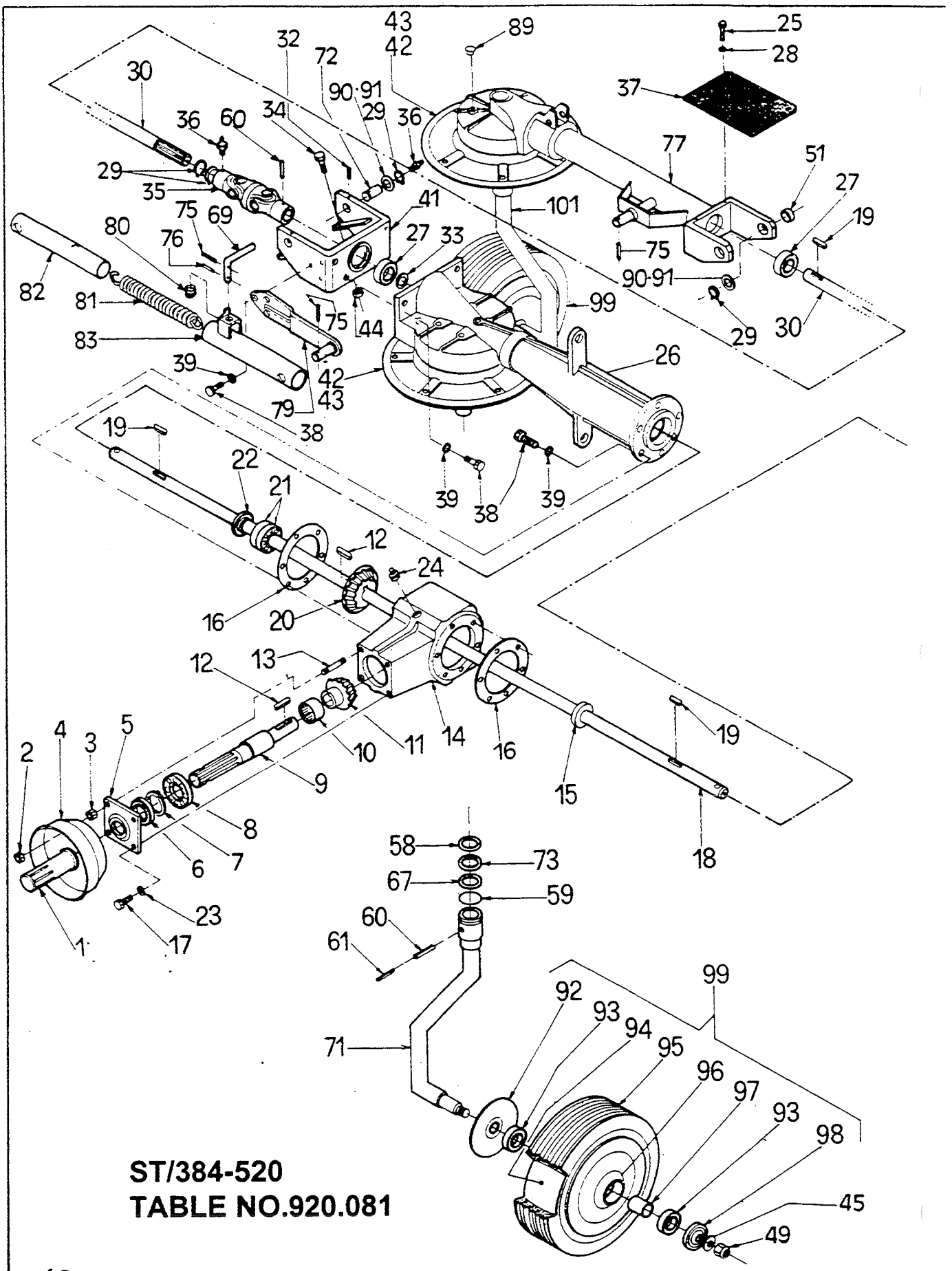


TABLE NO. 920.012

TABLE NO. 920.012					
2G-252/2GL-302					
ITEM	2G Q.ty	2GL Q.ty	PART NO	DESCRIPTION	NOTE
1	1	1	200.390	GEARBOX	
2	1	-	200.391/a	LH ROTOR AXLE	2G
2	-	1	200.392/a	LH ROTOR AXLE	2GL
3	1	-	200.393/a	RH ROTOR AXLE	2G
3	-	1	200.394/a	RH ROTOR AXLE	2GL
4	1	1	600.172	SHAFT GUARD	
5	2	2	600.552	NUT	
6	2	2	600.037	NUT	
7	1	1	600.681	HOOD	
8	1	1	200.395	GEARBOX LOCK PLATE	
9	1	1	600.555	OIL RETAINER	
10	2	2	600.222	SCREW	
11	1	1	600.327	BEARING	
12	1	1	200.396	SHAFT	
13	2	2	600.556	TAB	
14	1	1	600.557	BEARING	
15	1	1	200.397	PINION	
16	2	2	600.558	BOLT	
17	1	-	200.398	DRIVE SHAFT	
17	-	1	200.399	DRIVE SHAFT	
18	2	2	600.559	TAB	
19	2	2	600.560	OIL CAP	
20	1	1	200.400	CROWN	
21	2	2	600.228	WASHER	
22	12	12	200.401	TINE	
23	36	36	600.077	NUT	
24	12	12	200.402	PLATE	
25	12	12	600.688	SCREW	
26	12	-	200.403	TINE ARM	
26	-	12	200.404	TINE ARM	
27	1	1	600.582	OIL RETAINER	
28	1	1	600.579	BEARING	
29	1	1	600.561	OIL RETAINER	
30	12	12	600.615	SCREW	
31	12	12	600.633	WASHER	
32	2	-	200.464	PINION	
32	-	2	200.420	PINION	
33	4	4	600.541	SPRING PIN	
34	4	4	600.562	SPRING PIN	
35	2	2	600.609	BEARING	
36	2	-	200.470	CROWN	2G
36	-	2	200.406	CROWN	2GL
37	2	2	200.407	ROTOR SHAFT	
38	2	-	200.408	TINE DISC	
38	-	2	200.409	TINE DISC	
39	2	2	600.563	BEARING	
40	12	12	600.564	SCREW	
41	12	12	600.616	SCREW	
42	2	2	600.247	GREASE NIPPLE	
43	2	2	200.405	GASKET	
44	2	2	200.475	SHIM	
45	2	2	200.410/a	HUB	
46	2	2	600.247	GREASE NIPPLE	
47	2	2	600.567	BEARING	
48	2	2	200.411	SHIM	
49	2	2	600.568	GASKET	
50	1	1	200.412	LH TIRE,SUPPORT	2G-252/2GL-302 PULL TYPE
51	1	1	200.413	RH TIRE,SUPPORT	2G-252/2GL-302 PULL TYPE
52	2	2	200.414	INSIDE DUST COVER	
53	4	4	600.602	BEARING	
54	2	2	600.569	TUBE	
55	2	2	600.570	TIRE	
56	2	2	600.571	RIM	
57	2	2	200.415	SPACER	
58	2	2	200.416	OUTER DUST COVER	
59	2	2	600.572	TIRE ASSY	
60	2	2	600.080	NUT	
61	2	2	200.414	INSIDE DUST COVER	
62	4	4	600.602	BEARING	
63	2	2	600.574	TUBE	
64	2	2	600.575	TIRE	
65	2	2	600.661	RIM	
66	2	2	200.415	SPACER	
67	2	2	200.416	OUTER DUST COVER	
68	2	2	600.577	TIRE ASSY	
69	12	12	200.640	TINE LOCK (OPTIONAL)	
70	1	1	600.333	SNAP RING	
71	4	4	600.896	PLUG	Only machine without guards
72	2	2	600.031	WASHER	



ST/384-520
TABLE NO.920.081

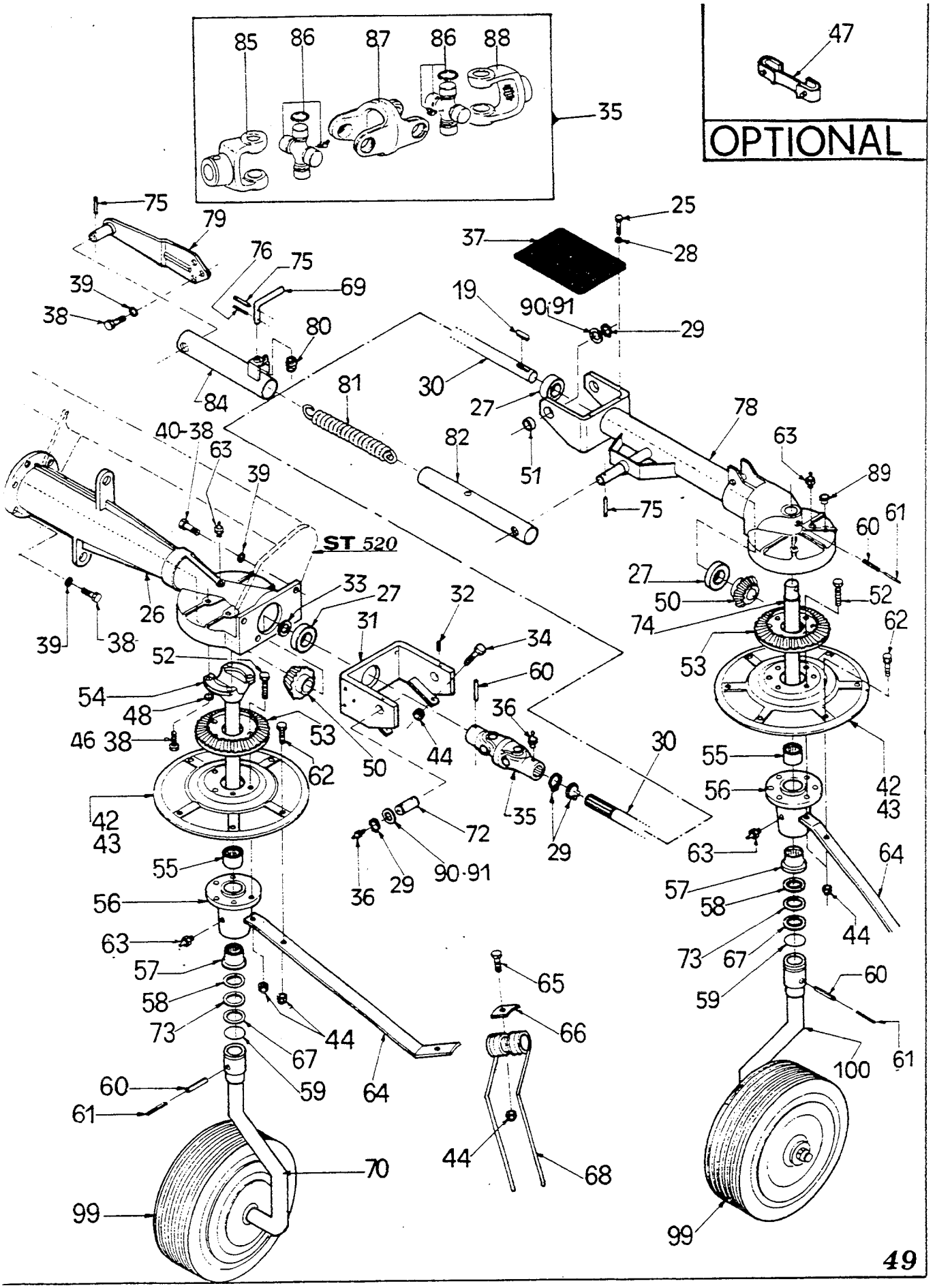

OPTIONAL
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TABLE NO.920.081					
ST384/ST520					
ITEM	ST384 Q.ty	ST520 Q.ty	PART NO	DESCRIPTION	NOTE
1	1	1	600.172	SHAFT GUARD	
2	2	2	600.037	NUT	
3	1	2	600.552	NUT	
4	2	1	600.681	HOOD	
5	1	1	200.395	GEARBOX CAP	
6	1	1	600.555	OIL RETAINER	
7	1	1	600.333	SNAP RING	
8	1	1	600.327	BEARING	
9	1	1	200.396	SHAFT	
10	1	1	600.557	BEARING	
11	1	1	200.397	SHAFT	
12	2	2	600.556	TAP	
13	2	2	600.558	BOLT	
14	1	1	200.390	GEARBOX	
15	1	1	600.561	OIL RETAINER	
16	2	2	200.405	GASKET	
17	2	2	600.222	SCREW	
18	1	-	200.949	DRIVE SHAFT	
18	-	1	200.853	DRIVE SHAFT	
19	4	4	600.559	TAP	
20	1	1	200.400	CROWN	
21	1	2	600.579	BEARING	
22	1	1	600.582	OIL RETAINER	
23	2	2	600.228	SPRING WASHER	
24	2	2	600.560	CAP	
25	8	8	600.061	SCREW	
26	-	2	210.056	ROTOR AXLE	
26	2	-	200.452	ROTOR AXLE	
27	6	6	600.609	BEARING	
28	8	8	600.115	WASHER	
29	12	12	600.611	SNAP RING	
30	2	-	200.950/A	LATERAL SHAFT	
30	-	2	200.852/A	LATERAL SHAFT	
31	1	1	200.924	L.H. HINGE	
32	4	4	600.809	SCREW	
33	2	2	200.851	SHIM	
34	4	4	600.153	SCREW	
35	2	2	200.857	JOINT	
36	6	6	600.124	GREASE NIPPLE	
37	2	2	200.862	GUARD	
38	26	30	600.615	SCREW	
39	26	26	600.633	WASHER	
40	4	4	600.442	SCREW	
41	1	1	200.923	R.H.HINGE	
42	-	4	200.408	TINE DISC	
43	4	-	200.466	TINE DISC	
44	52	76	600.077	NUT	
45	4	4	600.031	WASHER	
46	4	-	600.004	SCREW	
47	16	24	200.640	TINE LOCK	OPTIONAL
48	8	8	600.049	WASHER	
49	4	4	600.080	NUT	
50	4	4	200.464	PINION	
51	4	4	600.808	BUSHING	
52	16	24	600.564	SCREW	
53	4	-	200.627	CROWN	
53	-	4	200.470	CROWN	
54	2	2	200.471	PIN	

ITEM	ST384 Q.ty	ST520 Q.ty	PART NO	DESCRIPTION	NOTE
55	4	4	600.563	BEARING	
56	4	-	200.472/A	HUB	
56	-	4	200.410/A	HUB	
57	4	4	600.567	BEARING	
58	4	4	200.411	SHIM	
59	4	4	600.568	GASKET	
60	8	8	600.541	SPRING PIN	
61	6	6	600.562	SPRING PIN	
62	16	24	600.616	SCREW	
63	8	8	600.247	GREASE NIPPLE	
64	16	-	200.473	TINE ARM	
64	-	24	200.403	TINE ARM	
65	16	24	600.688	SCREW	
66	16	24	200.402	PLATE	
67	4	4	200.490	SHIM	
68	16	24	200.401	TINE	
69	2	2	200.932	PIN	
70	1	1	200.952	L.H. CENTER SUPPORT	ST/384-520 PULL TYPE
71	1	1	200.951	R.H. CENTER SUPPORT	ST/384-520 PULL TYPE
72	4	4	200.850	PIN	
73	4	4	200.475	SHIM	
74	2	2	200.407	PIN	
75	6	6	600.539	SPRING PIN	
76	2	2	600.580	SPRING PIN	
77	1	-	200.955/A	R.H. SIDE AXLE	ST/384
77	-	1	200.925/A	R.H. SIDE AXLE	ST/520
78	1	-	200.956/A	L.H. SIDE AXLE	ST/384
78	-	1	200.926/A	L.H. SIDE AXLE	ST/520
79	2	2	200.927	SPRING HITCH	
80	2	2	200.280	SPRING	
81	1	1	200.772	SPRING	
82	2	2	200.931	INNER PIPE	
83	1	1	200.929	OUTER R.H. PIPE	
84	1	1	200.930	OUTER L.H. PIPE	
85	2	2	600.813	FORK	
86	4	4	600.814	CROSS, COMPLETE	
87	2	2	600.815	CENTER JOINT	
88	2	2	600.816	SPLINED FORK	
89	4	4	600.896	PLUG	Only machine without guards
90	4	4	200.272	SHIM	
91	4	4	200.273	SHIM	
92	4	4	200.414	DUST COVER, INNER	
93	8	8	600.602	BEARING	
94	4	4	600.569	TUBE	
95	4	4	600.570	TIRE	
96	4	4	600.571	RIM	
97	4	4	200.415	SPACER	
98	4	4	200.416	DUST COVER, OUTER	
99	4	4	600.572	TIRE ASSY	
100	1	1	210.085	L.H. LATERAL SUPPORT	ST/384-520 PULL TYPE
101	1	1	210.084	R.H. LATERAL SUPPORT	ST/384-520 PULL TYPE

TABLE NO. 920.015/A

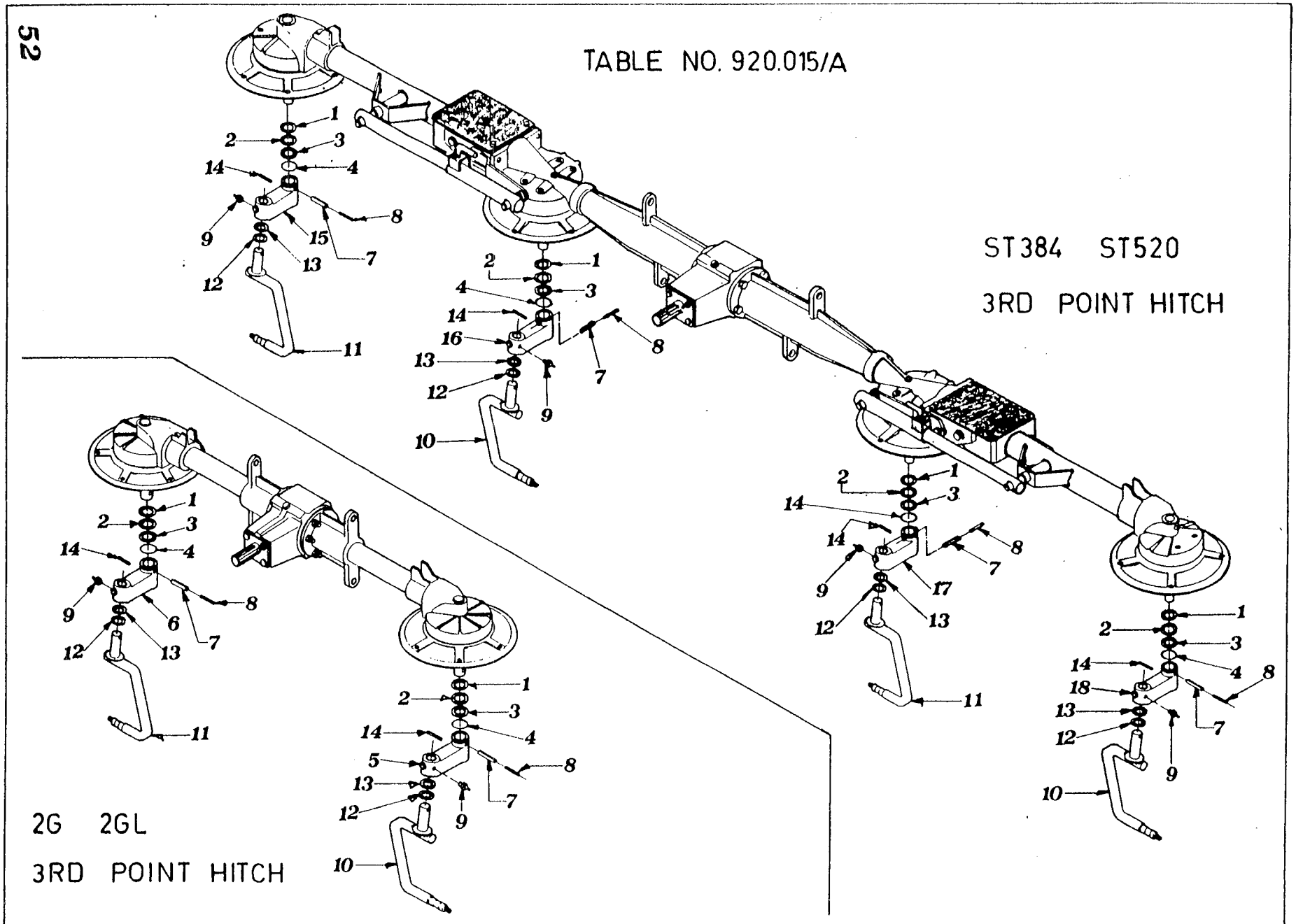
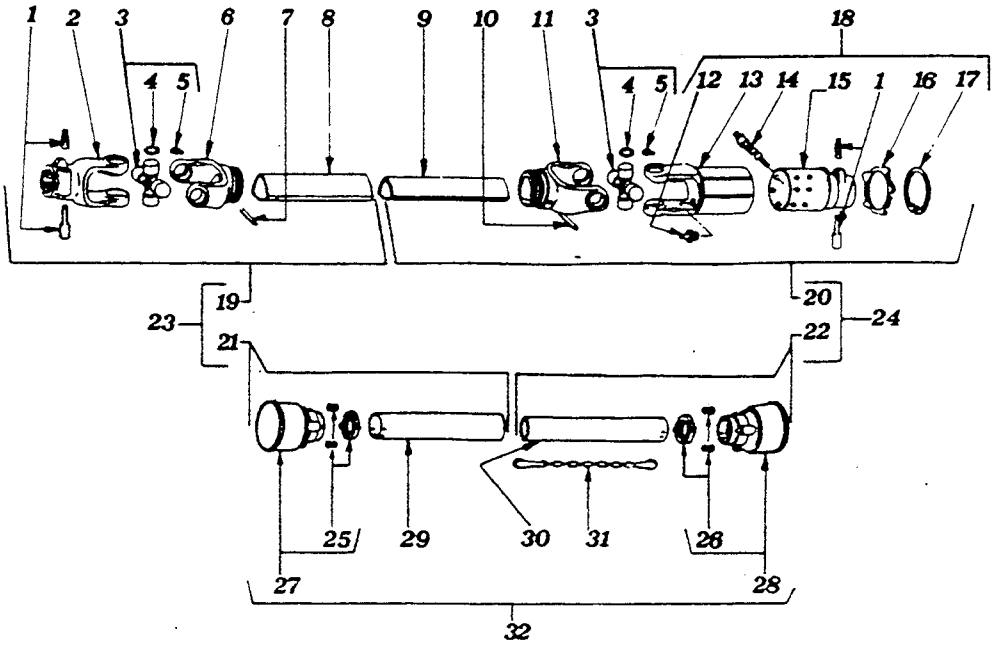


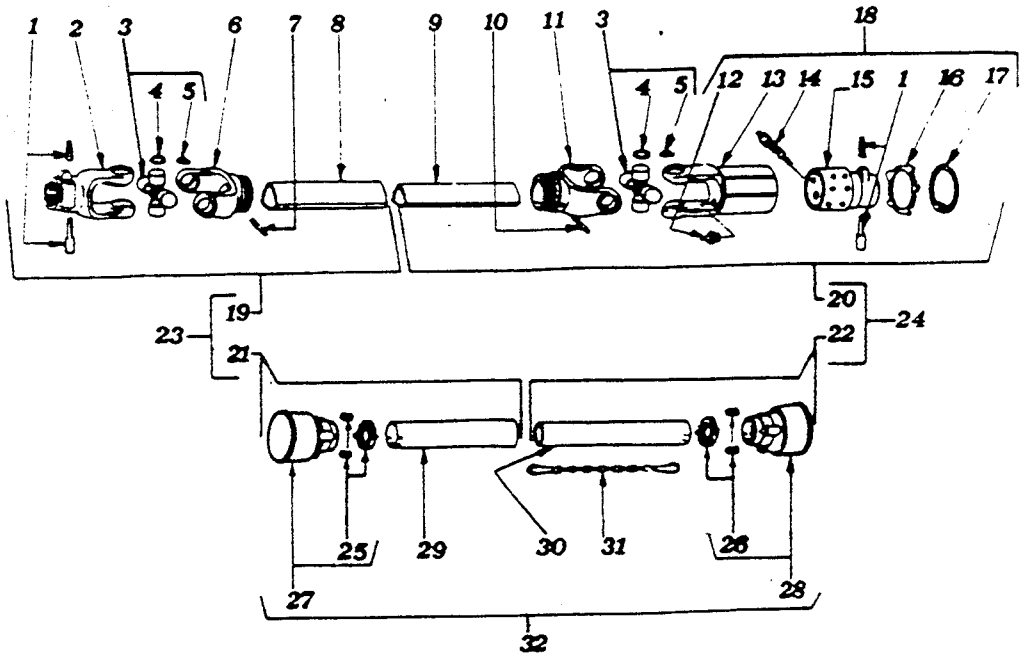
TABLE NO.920.015/A					
2/G 2/GL ST/384 ST/520 3RD POINT HITCH(WHEEL BRACKET)					
ITEM	2G/2GL Q.ty	ST384-520 Q.ty	PART NO	DESCRIPTION	NOTE
1	2	4	200.411	SHIM	
2	2	4	200.475	SHIM	
2	2	4	200.419	SHIM	
3	2	4	200.490	SHIM	
4	2	4	600.568	GASKET	
5	1	-	200.468	SUPPORT,L.H.	2G-2GL
6	1	-	200.467	SUPPORT,R.H.	2G-2GL
7	2	4	600.541	SPRING PIN	
8	2	4	600.562	SPRING PIN	
9	2	4	600.124	GREASE NIPPLE	
10	1	-	200.635	L.H. TIRE BRACKET	2G-2GL
10	-	2	210.071	L.H. TIRE BRACKET	ST/384-520
11	1	-	200.634	R.H. TIRE BRACKET	2G-2GL
11	-	2	210.070	R.H. TIRE BRACKET	ST/384-520
12	2	4	200.273	SHIM	
13	2	4	200.272	SHIM	
14	2	4	600.539	SPRING PIN	
15	-	1	200.417/1	R.H. LATERAL SUPPORT	ST/384-520
16	-	1	200.417	R.H. CENTER SUPPORT	ST/384-520
17	-	1	200.418	L.H. CENTER SUPPORT	ST/384-520
18	-	1	200.418/1	L.H. LATERAL SUPPORT	ST/384-520

CARDAN SHAFT B2 090 E + LW2
PART NO.600.732
2G/2GL 3RD POINT HITCH



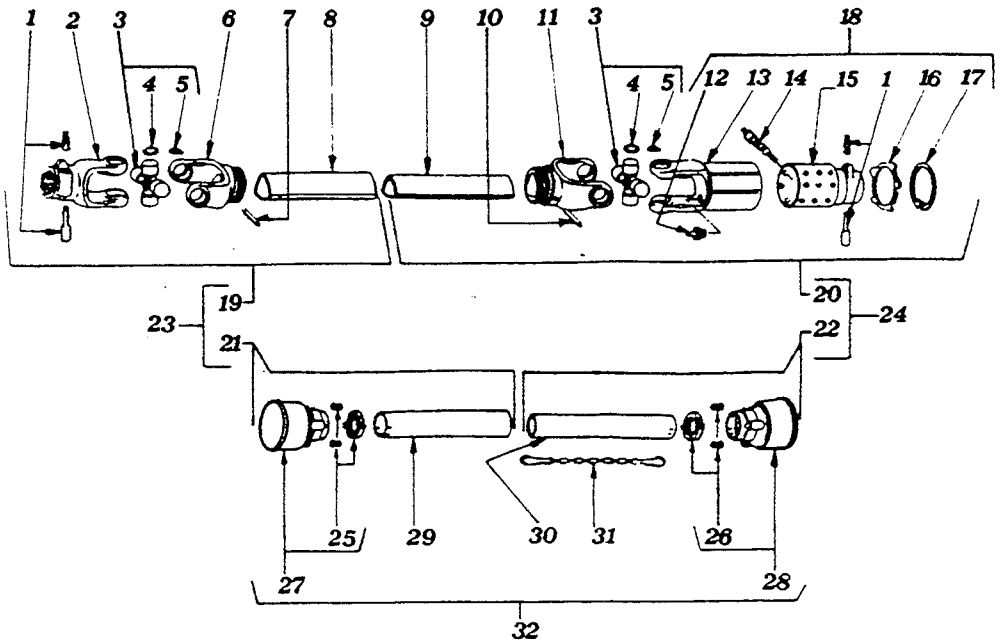
CARDAN SHAFT 600.732				
ITEM	PART NO	Q.ty	DESCRIPTION	NOTE
1	610.057	2	COMPLETE PUSH BUTTON	
2	610.051	1	YOKE	
3	610.052	2	CROSS JOURNAL ASS.	
4	610.248	8	CIRCLIP	
5	610.206	2	GREASE NIPPLE	
6	610.249	1	OUTER TUBE YOKE	
7	610.211	1	FLEXIBLE PIN	
8	610.210	1	CM. CARDAN TUBE	
9	610.123	1	CM. CARDAN TUBE	
10	600.027	1	FLEXIBLE PIN	
11	610.250	1	INNER TUBE YOKE	
12	610.216	1	GREASE NIPPLE	
13	610.251	1	OUTER CASING WITH YOKE	
14	610.218	16	RATCHET TOOTH	
15	610.252	1	HUB	
16	610.220	1	REATING WASHER	
17	610.253	1	CIRCLIP	
18	610.146	1	TORQUE LW2	
19	610.404	1	HALF SHAFT (WITHOUT GUARD)	
20	610.430	1	HALF SHAFT (WITHOUT GUARD)	
21	610.428	1	HALF SAFETY GUARD	
22	610.429	1	HALF SAFETY GUARD	
23	610.431	1	HALF SHAFT (WITH GUARD)	
24	610.432	1	HALF SHAFT (WITH GUARD)	
25	610.060	1	O. BEARING	
26	610.061	1	I. BEARING	
27	610.062	1	O. BASIC CONE	
28	610.063	1	I. BASIC CONE	
29	610.402	1	CM. SAFETY TUBE	
30	610.403	1	CM. SAFETY TUBE	
31	610.068	1	CHAINE	
32	610.069	1	SAFETY GUARD	

CARDAN SHAFT B2 130 E + LW2
PART NO.600.680
2G/2GL PULL TYPE



CARDAN SHAFT 600.680				
ITEM	PART NO	Q.ty	DESCRIPTION	NOTE
1	610.057	2	COMPLETE PUSH BUTTON	
2	610.051	1	YOKE	
3	610.052	2	CROSS JOURNAL ASS.	
4	610.248	8	CIRCLIP	
5	610.206	2	GREASE NIPPLE	
6	610.249	1	OUTER TUBE YOKE	
7	610.211	1	FLEXIBLE PIN	
8	610.210	1	CM. CARDAN TUBE	
9	610.123	1	CM. CARDAN TUBE	
10	600.027	1	FLEXIBLE PIN	
11	610.250	1	INNER TUBE YOKE	
12	610.216	1	GREASE NIPPLE	
13	610.251	1	OUTER CASING WITH YOKE	
14	610.218	16	RATCHET TOOTH	
15	610.252	1	HUB	
16	610.220	1	REATING WASHER	
17	610.253	1	CIRCLIP	
18	610.146	1	TORQUE LW2	
19	610.254	1	HALF SHAFT (WITHOUT GUARD)	
20	610.255	1	HALF SHAFT (WITHOUT GUARD)	
21	610.256	1	HALF SAFETY GUARD	
22	610.257	1	HALF SAFETY GUARD	
23	610.258	1	HALF SHAFT (WITH GUARD)	
24	610.259	1	HALF SHAFT (WITH GUARD)	
25	610.060	1	O. BEARING	
26	610.061	1	I. BEARING	
27	610.062	1	O. BASIC CONE	
28	610.063	1	I. BASIC CONE	
29	610.260	1	CM. SAFETY TUBE	
30	610.261	1	CM. SAFETY TUBE	
31	610.068	1	CHAINE	
32	610.262	1	SAFETY GUARD	

CARDAN SHAFT B3 090E + LW3
PART NO.610.097
ST 384/520 3RD POINT HITCH

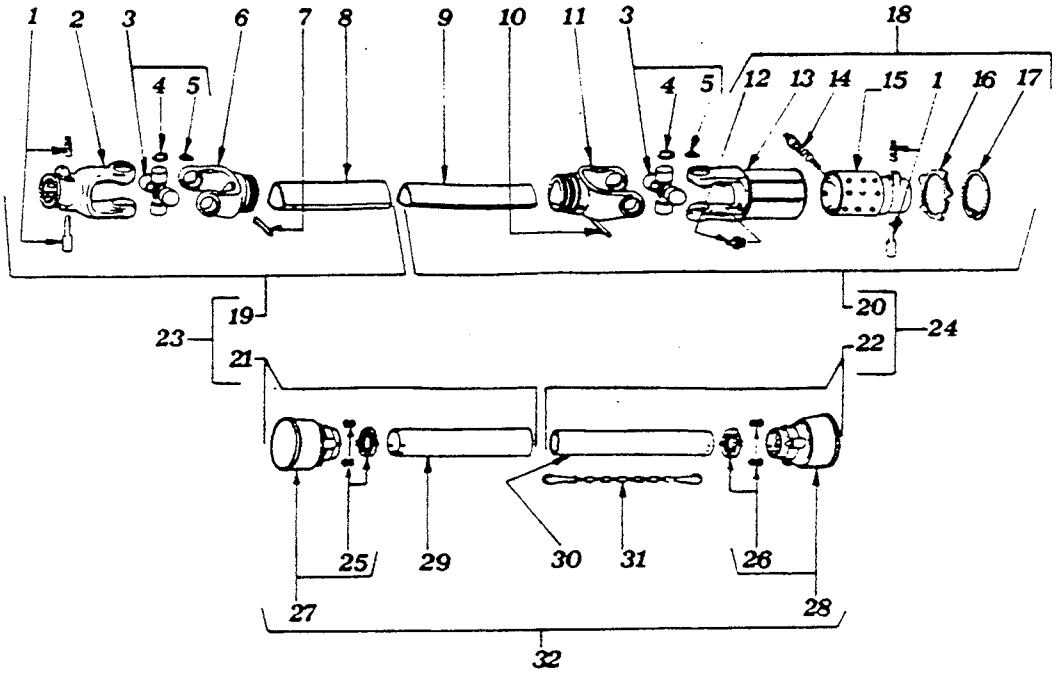


CARDAN SHAFT 610.097				
ITEM	PART NO	Q.ty	DESCRIPTION	
1	610.057	2	COMPLETE PUSH BUTTON	
2	610.071	1	YOKE	
3	610.070	2	CROSS JOURNAL ASS.	
4	610.205	8	CIRCLIP	
5	610.206	2	GREASE NIPPLE	
6	610.207	1	OUTER TUBE YOKE	
7	610.208	1	FLEXIBLE PIN	
8	610.209	1	CM. CARDAN TUBE	
9	610.210	1	CM. CARDAN TUBE	
10	610.211	1	FLEXIBLE PIN	
11	610.212	1	INNER TUBE YOKE	
12	610.216	1	GREASE NIPPLE	
13	610.217	1	OUTER CASING WITH YOKE	
14	610.218	24	RATCHET TOOTH	
15	610.219	1	HUB	
16	610.220	1	REATING WASHER	
17	610.221	1	CIRCLIP	
18	610.213	1	TORQUE LW3	
19	610.341	1	HALF SHAFT (WITHOUT GUARD)	
20	610.342	1	HALF SHAFT (WITHOUT GUARD)	
21	610.082	1	HALF SAFETY GUARD	
22	610.083	1	HALF SAFETY GUARD	
23	610.426	1	HALF SHAFT (WITH GUARD)	
24	610.427	1	HALF SHAFT (WITH GUARD)	
25	610.078	1	O. BEARING	
26	610.079	1	I. BEARING	
27	610.080	1	O. BASIC CONE	
28	610.081	1	I. BASIC CONE	
29	610.338	1	CM. SAFETY TUBE	
30	610.339	1	CM. SAFETY TUBE	
31	610.068	1	CHAINE	
32	610.086	1	SAFETY GUARD	

CARDAN SHAFT B3 130E + LW3

PART NO. 610.096

ST/384-ST/520 PULL TYPE



CARDAN SHAFT 610.096				
ITEM	PART NO	Q.ty	DESCRIPTION	
1	610.057	2	COMPLETE PUSH BUTTON	
2	610.071	1	YOKE	
3	610.070	2	CROSS JOURNAL ASS.	
4	610.205	8	CIRCLIP	
5	610.206	2	GREASE NIPPLE	
6	610.207	1	OUTER TUBE YOKE	
7	610.208	1	FLEXIBLE PIN	
8	610.209	1	CM. CARDAN TUBE	
9	610.210	1	CM. CARDAN TUBE	
10	610.211	1	FLEXIBLE PIN	
11	610.212	1	INNER TUBE YOKE	
12	610.216	1	GREASE NIPPLE	
13	610.217	1	OUTER CASING WITH YOKE	
14	610.218	24	RATCHET TOOTH	
15	610.219	1	HUB	
16	610.220	1	REATING WASHER	
17	610.221	1	CIRCLIP	
18	610.213	1	TORQUE LW3	
19	610.222	1	HALF SHAFT (WITHOUT GUARD)	
20	610.223	1	HALF SHAFT (WITHOUT GUARD)	
21	610.226	1	HALF SAFETY GUARD	
22	610.227	1	HALF SAFETY GUARD	
23	610.224	1	HALF SHAFT (WITH GUARD)	
24	610.225	1	HALF SHAFT (WITH GUARD)	
25	610.078	1	O. BEARING	
26	610.079	1	I. BEARING	
27	610.080	1	O. BASIC CONE	
28	610.081	1	I. BASIC CONE	
29	610.214	1	CM. SAFETY TUBE	
30	610.215	1	CM. SAFETY TUBE	
31	610.068	1	CHAINE	
32	610.228	1	SAFETY GUARD	

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